

# HONEYSUCKLE ARCH ASSEMBLY

ISSUE 0109

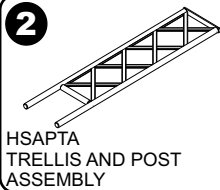
SHOULD YOU REQUIRE ANY ADDITIONAL GUIDANCE WITH THE ASSEMBLY OF YOUR ARBOUR PLEASE CONTACT OUR TECHNICAL HELP LINE ON 0844 248 9853.

**Thank you for choosing this arch manufactured by the UK's largest manufacturer of timber garden products. In order to gain the most benefit from it, please note the following:**

- If there are any technical queries with the product, please contact our customer help line on 0844 248 9853 between the hours of 8.30 am and 5.00 pm Monday to Friday.
- Please ensure that you thoroughly check all component parts for quantity and quality before you commence building the product. If there are any missing parts, please contact the help line as shown immediately. The manufacturer cannot be held liable for damaged items once any part of the product has been fitted or altered in any way (e.g. Painted)
- Timber is a natural material. It will shrink and swell as a result of varying moisture content.
- Please keep all plastic bags and small parts away from children in order to reduce the risk of suffocation.
- Check periodically to ensure that the timber remains in good condition and if necessary take corrective action.
- Ensure children are supervised and do not climb on the product. Like any product of this nature the gaps between timbers could trap fingers and therefore care should be taken.



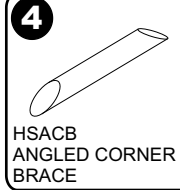
**Important :**  
Assembly of this arch requires two people.



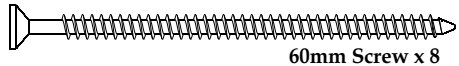
HSAPTA  
TRELLIS AND POST  
ASSEMBLY



HSATTA  
TOP ROOF ASSEMBLY



HSACB  
ANGLED CORNER  
BRACE



60mm Screw x 8



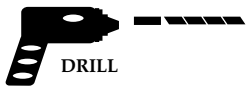
60mm Screw x 4



60mm Screw x 3

## Fixing Pack Contents (HSFP) :

## Required Tools : (Not Supplied )



DRILL



POZI DRIVE SCREWDRIVER



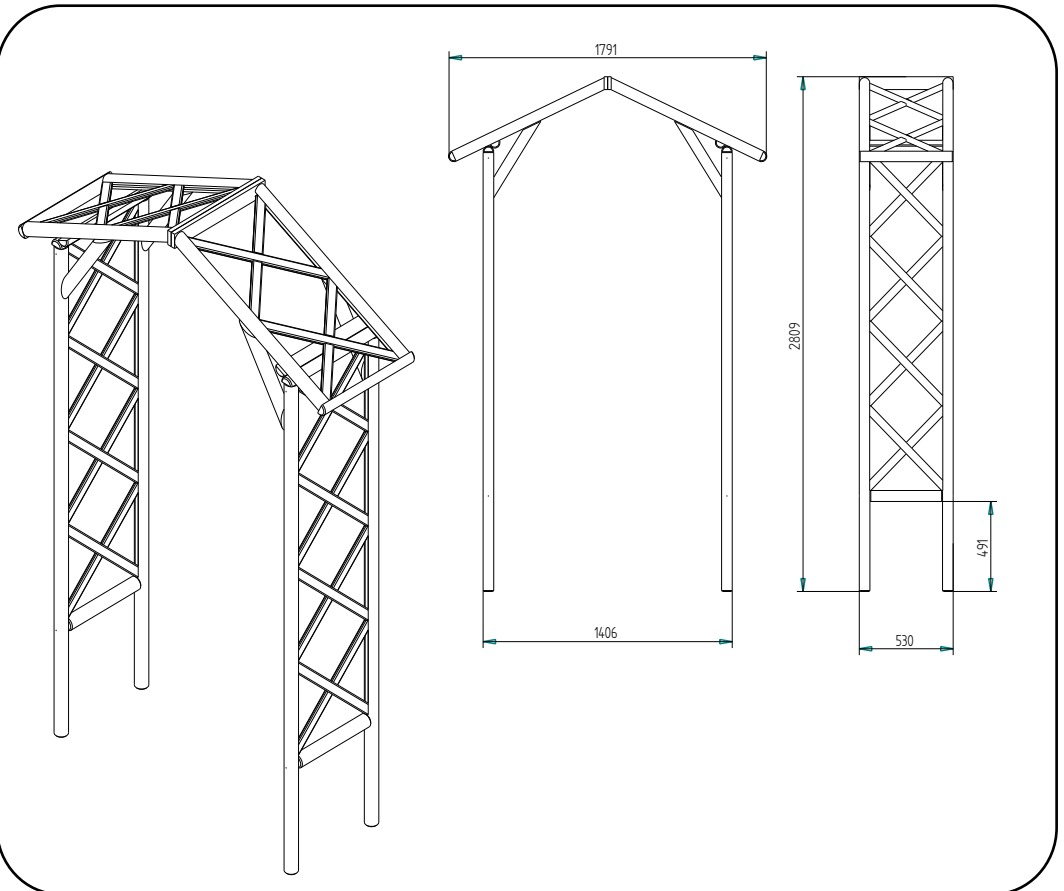
HAMMER



SPIRIT LEVEL



TAPE MEASURE



**Helpful Tip :** use the illustration of the screw/nail shown in each step to help you identify which fixing is required during the assembly of your arch.

**Please note :** arbour uprights will need to be concreted 465mm into ground. Alternatively, if using post supports, you will be required to trim required amount from the posts.

1



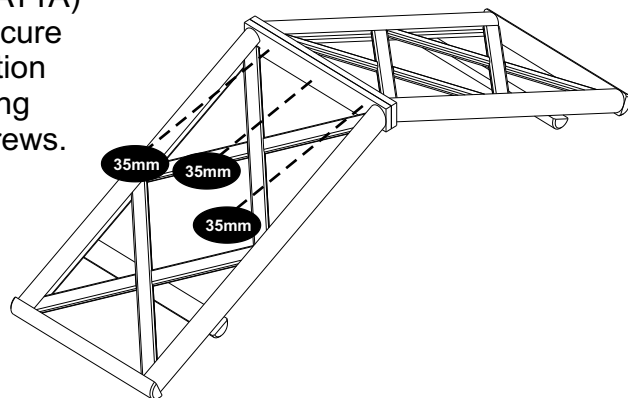
MUST PRE DRILL



35mm

3

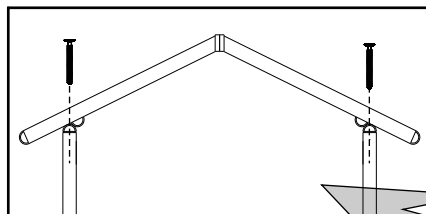
Position the flat parts of the roof section (HSATTA) together. Secure the roof section together using 3x35mm screws.



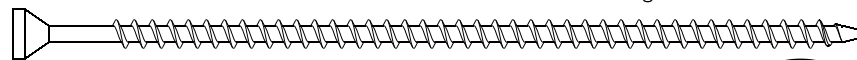
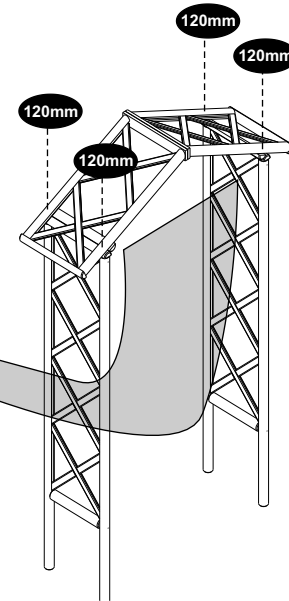
2



MUST PRE DRILL



Place the roof assembly onto the post trellis (HSAPTA) Secure through the large logs on the roof section into the top of the post trellis using 2x120mm screws each side.



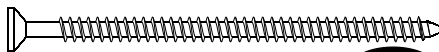
120mm

4

3

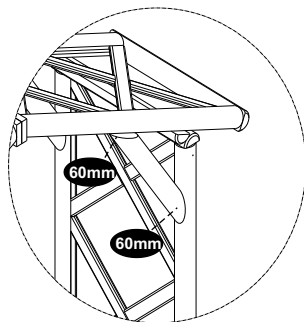
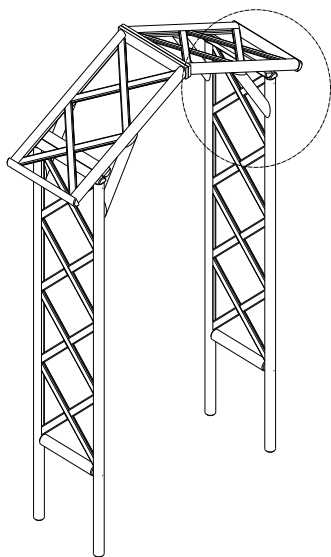


MUST PRE DRILL



60mm

8



Position the angles braces (HSACB) So they touch the post upright and the roof assembly. Secure using 2x60mm screws per brace.